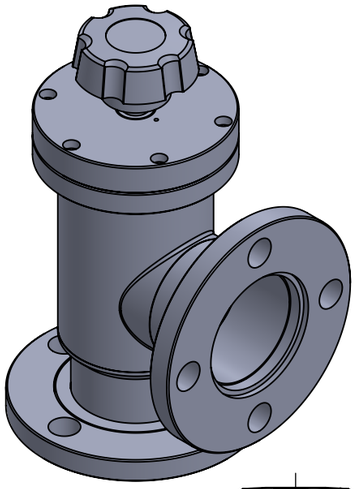

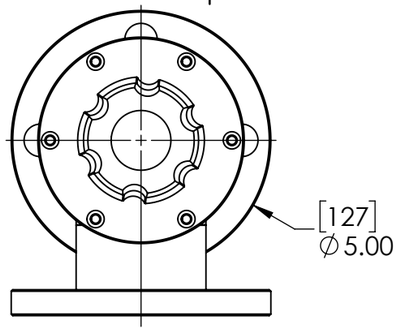

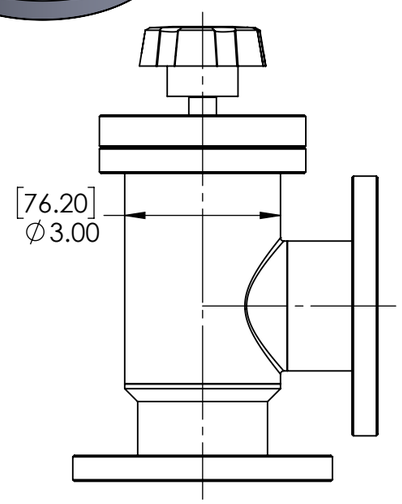

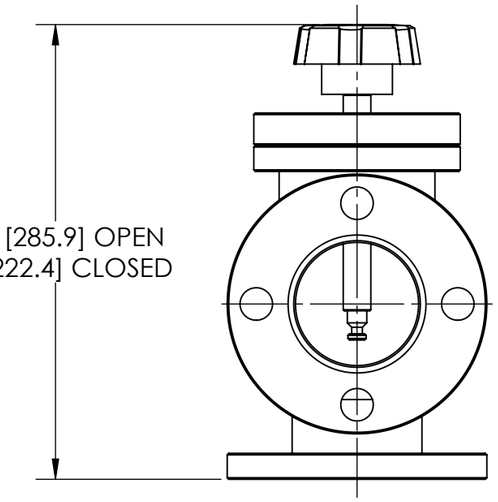

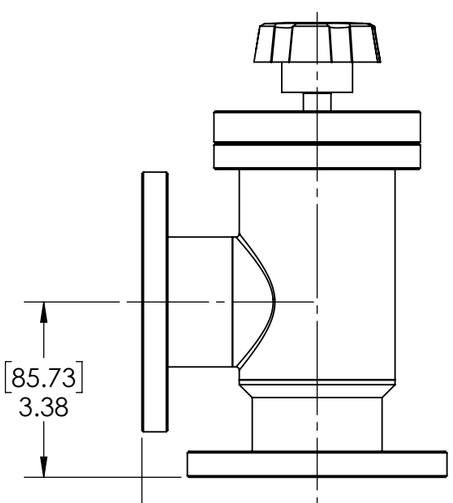

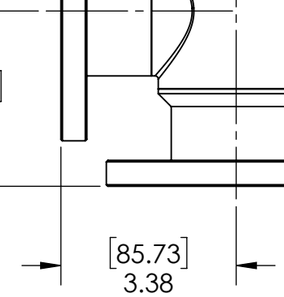

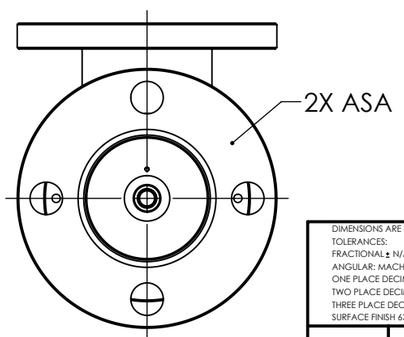

SPECIFICATIONS:
*PORT: ASA
*MATERIALS:
BODY: 304 SST, ELECTROPOLISHED
BELLOWS: WELDED AM-350 SST
BONNET SEAL: VITON
POPPET SEAL: VITON
OTHER MATERIALS AVAILABLE
ACTUATION: SELF-LUBRICATING BRONZE NUTS
WITH ACME THREADS
DIFFERENTIAL PRESSURE: MAXIMUM 20 PSIA ACROSS VALVE SEAT
MAXIMUM TEMPERATURE VITON SEALS:
SUSTAINED: ≤150˚C [302˚F]
INTERMITTENT: ≤ 204˚C [399˚F]
VACUUM RANGE: VITON BONNET SEAL: ≥ $1x10^{-9}$ TORR HIGH VACUUM
OPTIONS: FITTINGS AND O-RINGS

NOTES:
1. ALL WELDS TO BE VAC. TIGHT TO $2x10^{-10}$ MIN. SENSITIVITY.
2. DIMENSIONS IN [X.XX] ARE IN mm.

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± N/A
ANGULAR: MACH ± BEND ± .5°
ONE PLACE DECIMAL ±.1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005
SURFACE FINISH 63 R.M.S.

FINISH:

DO NOT SCALE DRAWING | REVISION

thermionics laboratory inc.
Hayward Ca. 94545

	NAME	SIGNATURE	DATE		USED ON	NEXT ASSY.
DESIGN/ENG.						GEN. USE
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		

WEIGHT:

TITLE:
ANGLE VALVE, RIGHT ANGLE, MANUAL ACTUATION

DWG NO. A-250-H-ASA | A3

SCALE:1:3 | SHEET 1 OF 1