

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± N/A
 ANGULAR: MACH ± BEND ± .5°
 ONE PLACE DECIMAL ± .1
 TWO PLACE DECIMAL ± .01
 THREE PLACE DECIMAL ± .005
 SURFACE FINISH 63 R.M.S.

FINISH:



DO NOT SCALE DRAWING

REVISION

thermionics laboratory inc.
 Hayward Ca. 94545

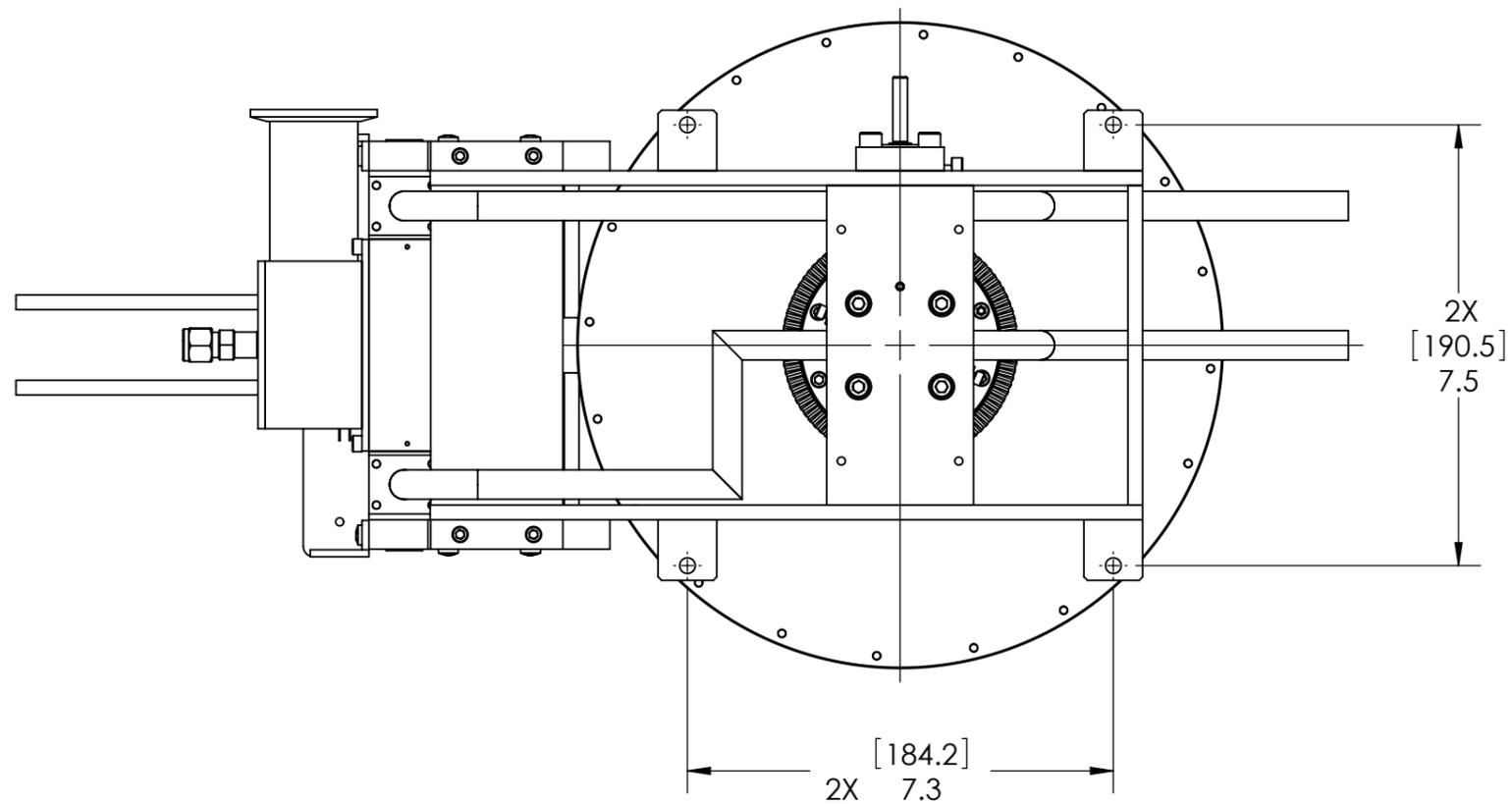
TITLE:
**I.C.R. e-GUN(TM), 1,780cc
 Ø 11.00"O.D. PAN CRUCIBLE
 OUTLINE DRAWING, PINION DRIVE,
 4:1 GEAR RATIO**

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 PROHIBITED.

DESIGN/ENG.	NAME	SIGNATURE	DATE	USED ON	NEXT ASSY.
CHK'D				GEN. USE	
APPV'D					
MFG					
Q.A					
				MATERIAL:	
				WEIGHT: ~73 lbs.	

DWG NO. _____
 SCALE: 1:5
 SHEET 1 OF 2

A3



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OUTLINE DRAWING, PINION DRIVE,
4:1 GEAR RATIO

DWG NO. A3
 SCALE: 1:3 SHEET 2 OF 2