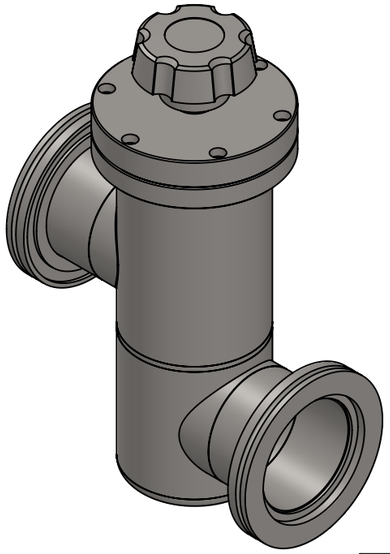

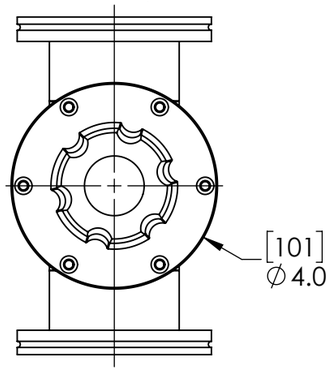

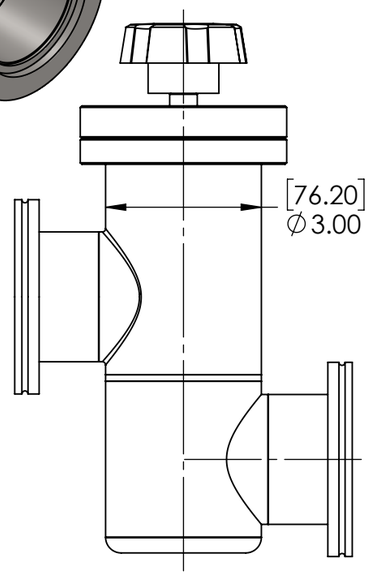

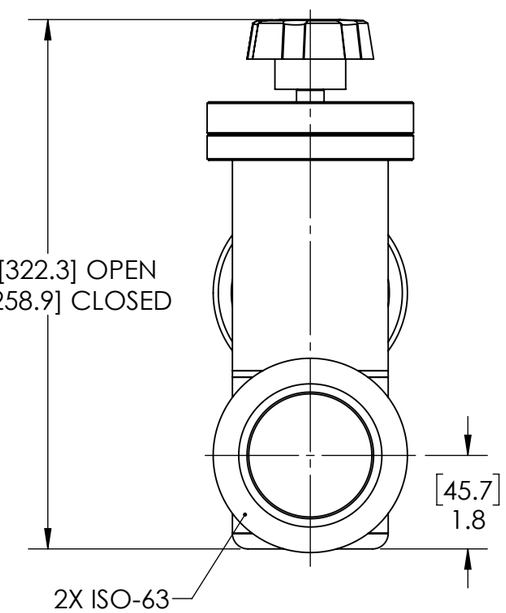

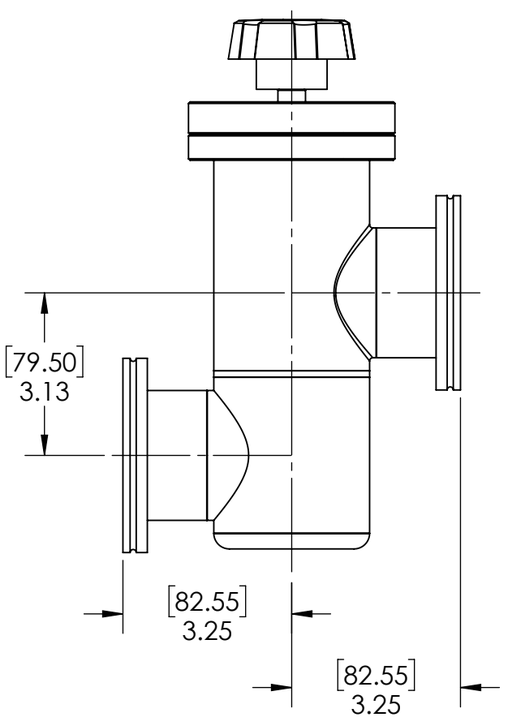

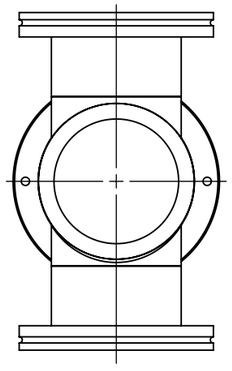

SPECIFICATIONS:
*PORT: ISO-63
*MATERIALS:
BODY: 304 SST, ELECTROPOLISHED
BELLOWS: WELDED AM-350 SST
BONNET SEAL: VITON
POPPET SEAL: VITON
OTHER MATERIALS AVAILABLE
ACTUATION: SELF-LUBRICATING BRONZE NUTS
WITH ACME THREADS
DIFFERENTIAL PRESSURE: MAXIMUM 20 PSIA ACROSS VALVE SEAT
MAXIMUM TEMPERATURE VITON SEALS:
SUSTAINED: ≤150°C [302°F]
INTERMITTENT: ≤ 204°C [399°F]
VACUUM RANGE: VITON BONNET SEAL: ≥ $1x10^{-9}$ TORR HIGH VACUUM
OPTIONS: FITTINGS AND O-RINGS

NOTES:
1. ALL WELDS TO BE VAC. TIGHT TO $2x10^{-10}$ MIN. SENSITIVITY.
2. DIMENSIONS IN [X.XX] ARE IN mm.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THERMIONICS LABORATORY INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF THERMIONICS LABORATORY INC. IS PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± N/A
ANGULAR: MACH ± BEND ± .5°
ONE PLACE DECIMAL ± .1
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
SURFACE FINISH 63 R.M.S.

FINISH:

	NAME	SIGNATURE	DATE
DESIGN/ENG.			
CHK'D			
APPV'D			
MFG			
Q.A			

USED ON	NEXT ASSY.
	GEN. USE

MATERIAL:

WEIGHT:

DO NOT SCALE DRAWING | REVISION

thermionics laboratory inc.
Hayward Ca. 94545

TITLE:
INLINE VALVE, MANUAL ACTUATION

DWG NO. L-250-H-ISO-63 | A3

SCALE:1:3 | SHEET 1 OF 1