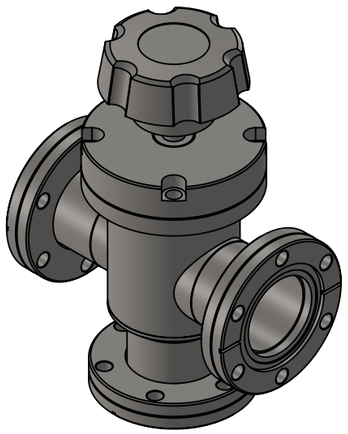

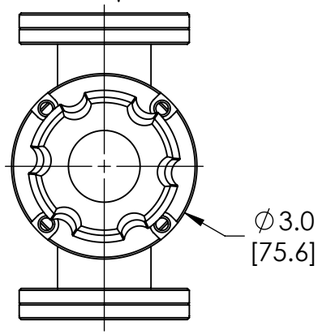

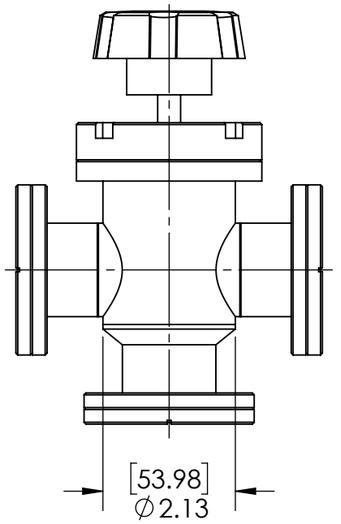

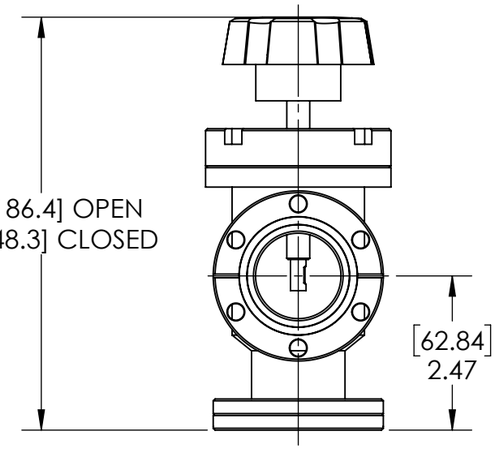

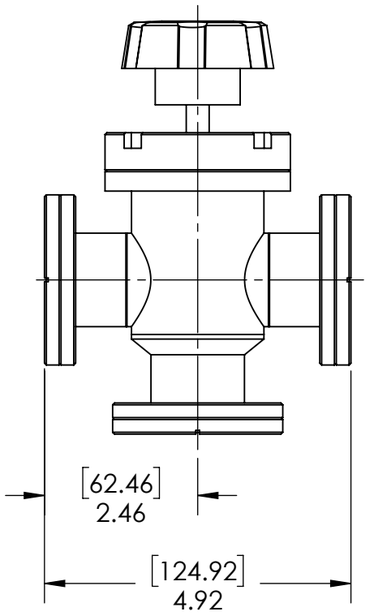

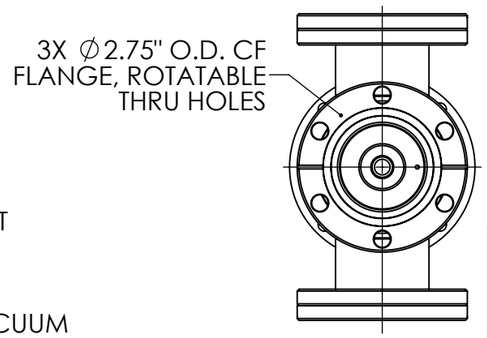

SPECIFICATIONS:
*PORT: 2.75" O.D. CF FLANGE
*MATERIALS:
BODY: 304 SST, ELECTROPOLISHED
BELLOWS: WELDED AM-350 SST
BONNET SEAL: VITON
POPPET SEAL: VITON
OTHER MATERIALS AVAILABLE
ACTUATION: SELF-LUBRICATING BRONZE NUTS
WITH ACME THREADS
DIFFERENTIAL PRESSURE: MAXIMUM 20 PSIA ACROSS VALVE SEAT
MAXIMUM TEMPERATURE VITON SEALS:
SUSTAINED: ≤150˚C [302˚F]
INTERMITTENT: ≤ 204˚C [399˚F]
VACUUM RANGE: VITON BONNET SEAL: ≥ $1x10^{-9}$ TORR HIGH VACUUM
OPTIONS: FITTINGS AND O-RINGS
FULLY OPENING FOR IMPROVED CONDUCTANCE

NOTES:
1. ALL WELDS TO BE VAC. TIGHT TO $2x10^{-10}$ MIN. SENSITIVITY.
2. DIMENSIONS IN [X.XX] ARE IN mm.

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± N/A
ANGULAR: MACH ± BEND ± .5°
ONE PLACE DECIMAL ± .1
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
SURFACE FINISH 63 R.M.S.

FINISH:

	NAME	SIGNATURE	DATE
DESIGN/ENG.			
CHK'D			
APPV'D			
MFG			
Q.A			

USED ON	NEXT ASSY.
	GEN. USE

MATERIAL:

WEIGHT:

DO NOT SCALE DRAWING | REVISION

thermionics laboratory inc.
Hayward Ca. 94545

TITLE:
TEE VALVE,
MANUAL ACTUATION

DWG NO. T-1500-H-CF | A3

SCALE:1:2.5 | SHEET 1 OF 1